

## AMENDMENTS TO CLAIMS

1 (original). An injection molded article having an electroluminescent panel as a first surface of the article, said panel comprising:

- a transparent first layer;
- a first conductive layer overlying said first layer;
- a second conductive layer,
- a dielectric layer and a phosphor layer between said first conductive layer and said second conductive layer;
- a protective layer overlying the second conductive layer; and
- a removable release layer overlying the protective layer to support the other layers during injection molding.

2 (currently amended). The article as set forth in claim 1 wherein said panel emits light outwardly from the first surface.

3 (original). The article as set forth in claim 1 wherein said panel emits light into said article.

4 (currently amended). The article as set forth in claim 1 wherein said ~~[[outer]]~~ first surface is three dimensional.

5 (original). The article as set forth in claim 1 wherein said transparent first layer and said protective layer are polyurethane.

6 (original). The article as set forth in claim 1 and further including a hard coating layer underlying said transparent first layer.

7 (original). The article as set forth in claim 1 and further including a UV curable resin underlying said transparent first layer.

8 (original). The article as set forth in claim 1 and further including a graphics layer underlying said first transparent layer.

9 (original). The article as set forth in claim 1 and further including a graphics layer adjacent a second surface of said article.

10, 11, 12, 13, 14, 15, 16, 20, 21 (withdrawn)

17 (previously presented).An instrument cluster having at least one electroluminescent lamp as a first surface in a molded portion of the cluster, said lamp comprising:

- a transparent first layer;
- a first conductive layer overlying said first layer;
- a second conductive layer,
- a dielectric layer and a phosphor layer between said first conductive layer and said second conductive layer;
- a protective layer overlying the second conductive layer; and
- a removable release layer overlying the protective layer to support the other layers during molding.

18 (original). The instrument cluster as set forth in claim 17 and further including a plurality of electroluminescent lamps, wherein at least some of the lamps include a graphics layer.

19 (previously presented)A cellular telephone having an electroluminescent panel as a first surface of a molded portion of the telephone, said panel comprising:

- a transparent first layer;
- a first conductive layer overlying said first layer;
- a second conductive layer,
- a dielectric layer and a phosphor layer between said first conductive layer and said second conductive layer;
- a protective layer overlying the second conductive layer; and
- a removable release layer overlying the protective layer to support the other layers during molding.